+135-3858-6433 (GuangDong) +188-1699-6168 (ShangHai) +852-6957-5415 (HongKong)



SABIC® PP 83EK10

PP IMPACT COPOLYMER

DESCRIPTION

This grade combines a very high impact strength, even at low temperatures, with a high stiffness and low flow properties. It is typically used for extrusion of flat sheets, corrugated board and corrugated pipes.

Health, Safety and Food Contact regulations: Safety Data Sheets (SDS) and Product Safety declarations are available on our Internet site http://www.SABIC.com.

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical / medical applications.

This grade material is UL registered under File E111275 (www.ul.com). IMDS 80775790

TYPICAL PROPERTY VALUES

Revision 20181012

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|--|----------------|--------|--------------|
| POLYMER PROPERTIES | | | |
| Melt Flow Rate | | | |
| at 230 °C and 2.16 kg | 1.2 | dg/min | ISO 1133 |
| Density | 905 | kg/m³ | ASTM D1505 |
| FORMULATION | | | |
| Anti static agent | | - | - |
| Nucleating agent | abla | - | - |
| MECHANICAL PROPERTIES | | | |
| Tensile test | | | |
| stress at yield | 23 | MPa | ISO 527-2 1A |
| tensile modulus ⁽¹⁾ | 1250 | MPa | ISO 527-2 1A |
| strain at yield ⁽²⁾ | 5 | % | ISO 527-2 1A |
| Izod impact notched | | | |
| at -20 °C | 12 | kJ/m² | ISO 180/1A |
| Izod impact notched | | | |
| at 23 °C | No Break | kJ/m² | ISO 180/1A |
| Charpy Impact Strength Notched | | | |
| at -20 °C | 10 | kJ/m² | ISO 179/1eA |
| at 23 °C | 80 | kJ/m² | ISO 179/1eA |
| at 0 °C | 60 | kJ/m² | ISO 179/1eA |
| Charpy impact unnotched | | | |
| at 23 °C | No Break | kJ/m² | ISO 179/1eU |
| Hardness Shore D | 63 | - | ISO 868 |
| THERMAL PROPERTIES | | | |
| Heat deflection temperature (3) | | | |
| at 0.45 MPa (HDT/B) | 85 | °C | ISO 75 |
| at 1.80 MPa (HDT/A) | 55 | °C | ISO 75 |
| Vicat Softening Temperature ⁽⁴⁾ | | | |
| at 10 N (VST/A) | 148 | °C | ISO 306 |
| at 50 N (VST/B) | 68 | °C | ISO 306 |

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- (1) Speed of testing: 1 mm/min
- (2) Speed of testing: 50 mm/min
- (3) Flat wise (testbar 80*10*4mm)
- (4) Temperature rate: 120°C/h

QUALITY

SABIC Europe is fully certified in accordance with the internationally accepted quality standard ISO9001.

DISCLAIMER

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